



COPY ISSUED  
C.A.

YSD 2060

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REVISION	THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		RIVET CODE SHALL BE PER NAS 523	PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC./VENDOR
DRAWN			BASIC CODE	DIA. DASH NO. N=HEAD NEAR SIDE F=HEAD FAR SIDE	CONTRACT NO.		DART AERO ACCESSORIES INC. VANCOUVER CANADA	
APPROVED	REQUIREMENTS — UNLESS OTHERWISE SPECIFIED		D=DIMPLE DIGIT=NO OF SHEETS C=COUNTERSINK	LENGTH DASH NO. W=SPOTWELD	DRAWN	DATE		
DESCRIPTION OF CHANGE	GENERAL	LIMITS			DESIGN <i>Boatley</i>	JAN 20 1992	DART	
	1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS $\frac{1}{16}$ 3. REMOVE SHARP EDGES .015 MAX. 4. THREADS PER INCH - S-.7742 5. HOLES PER INCH 10367	1. TOLERANCES — .XX ± .030 2. ANGLES ± $\frac{1}{16}$ 3. PARALLELISM ± .0025 4. LENGTHS & SPACINGS .005 MAX. 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005	BASIC CODES BJ=M20470AD BB=M20426AD		STRESS		TITLE ASPIRATOR CORE	
	REPORT ALL DISCREPANCIES — DO NOT SCALE				CHECKED		CODE	DWG NO. YSD 2060
					CLIENT		SCALE	1:1
							SHT	1 OF 1